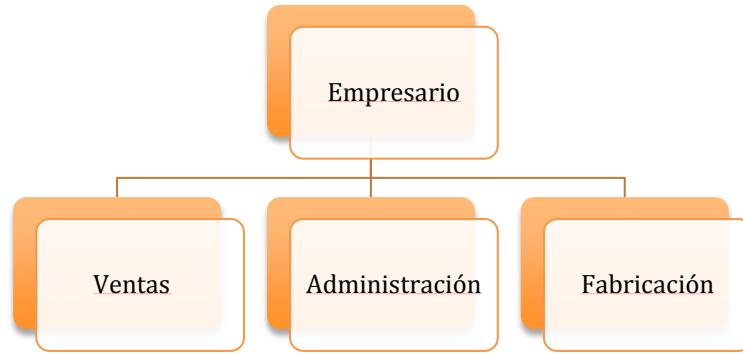
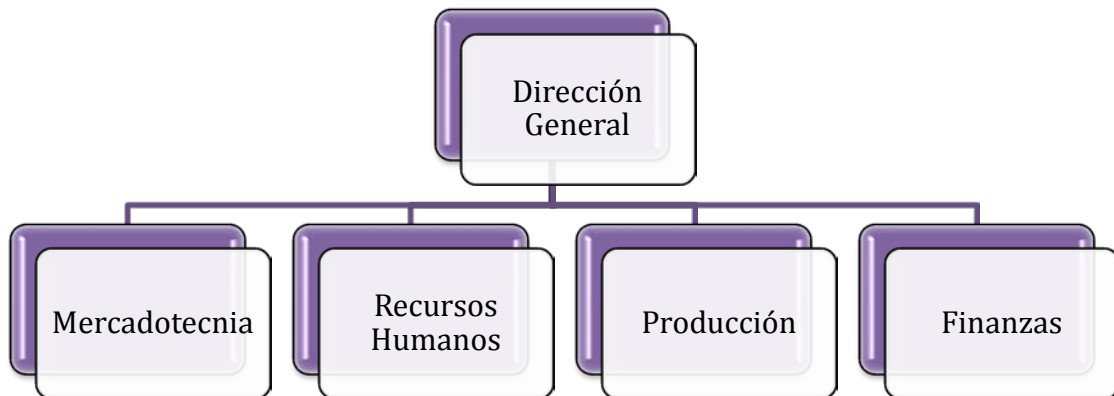


Estructura Simple:



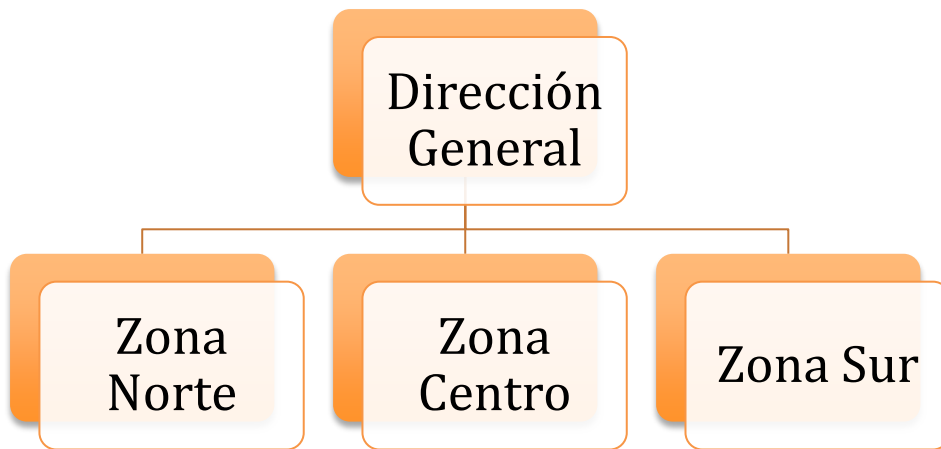
Estructura funcional:



Estructura divisional:



Estructura Geográfica:



Estructura por producto:

